

5/41

DART AEROSPACE LTD	Work Order:	24351
Description: Lug	Part Number:	D2944
Dwg: D2944 Rev. A	Qty:	30
		Page 1 of 1


Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.09.26	30
2	MV	(1) Blank makes (2) D2944 Cut blank: 4.00" x 5.900" long Material: 6061-T6 (QQ-A-250/11) 0.188" thick (M6061T6S.188) Identify for D2944 Batch: <u>M.0742</u>	EC	05/10/18	30
3	MV	Machine as per Folio FA024 and Dwg D2944 Identify as D2944	EC	05/10/18	30
4	QC2	Inspect parts as they come off the CNC machine	EC	05/10/18	30
5	MV	Tumble and Deburr any rough edges after tumbling.	EC	05/10/18	30
6	QC8	Second check	EC	05.10.18	30
7	ST	Identify and Stock	PD	05.10.18	30
8	AC	Cost / part <u>3.32</u>	S4C	05.10.19	30
9	DC	Close W/O <u>2,88</u> Inspect Level 21	PD	05/10/18	30

Rev	Date	Change	Revised By	Approved
A	00.01.27	New issue	EC	
B	04.01.21	Reformat; Added Step 6	KJ/RF	

RELEASED
04.01.23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/10/18

NOTE: Date & initial all entries

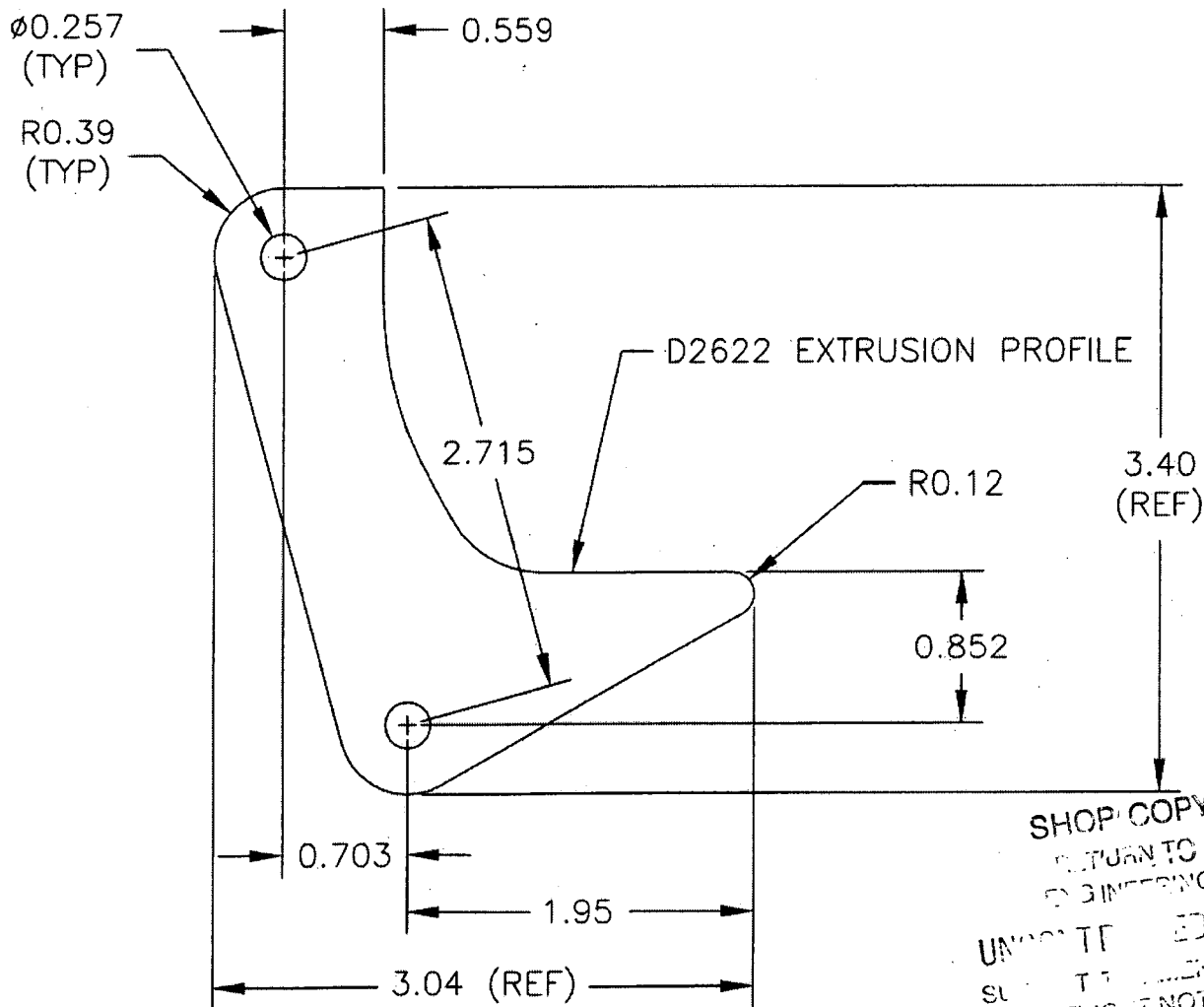
QA: N/C Closed: _____ Date: _____

1285



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2944	REV. A SHEET 1 OF 1
DATE 99.12.13		TITLE STEP MOUNTING PLATE	SCALE 1:1
A	99.12.13	NEW ISSUE	

RELEASED
99.12.21 DS



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 24351

MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 26, 2005
10:48 am

Work Order No : 0024351
Project Name : D2944
Project For : WK541
Work Order Type : Main
Main WO Number :
House Part Number : D2944
Description : Step Mounting Plate
Manufactured : Yes
Amount Req'd : 30
Amount Done : 0
Start Date : 09-26-05
Est Finish Date : 10-05-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00